

Garant

Indexable insert for turning ZCMX 080308, for "4 in 1" turning and boring tools, Grade: HBZ120

**Order data**

Order number	268427 HBZ120
GTIN	4062406273972
Item class	21K

Technical description

Cutting depth a_p	0.4 - 2 mm
Cutting conditions	continuous
Grade	HBZ120
Number of changes/inserts	2
ISO code indexable insert	ZCMX 080308
Cutting speed v_c main application	90 - 200 m/min
Coating	PVD
Main application	M
Tool material	Carbide
Corner radius	0.8 mm
Feed rate f when drilling	0.03 - 0.12 mm

Feed rate f when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning